

Work Order ID 123880

August-28-14 10:12:37 AM

123880

Page 1

Item ID: D3800-3-100

Accept

N9000040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Hook And Loop Strip (1" Hard)

Start Date: 8/28/14 Start Qty: 200.00

200

Cust Item ID:

Required Date: 8/28/14 Req'd Qty: 200.00

200

Customer:

Reference:

Approvals: Process Plan: MJS

Date: 14-08-28 Tooling:

Date:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D3800	Rev B
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100 PURCHASING 0.00

100

Purchasing

Memo

0.00

Purchasing

Issue P/O:

25667
Purchase Part Number: 9776K97 (5FT), 9776K113(10FT), 9776K13(15FT),
9776K23(30FT), 9776K117 (50FT), 9776K33(75FT), 9776K93(combination
pack)

Supplier: McMASTER CARR Certificate of conformity is required

CL 14/09/08 225

110 Receive & Inspect for Damage & Mat'l Certs 0.00

110

Packaging

Memo

0.00

Packaging

Ensure Material Release Note is attached

P 8/29/14 (100)

Work Order ID 123880

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August-28-14 10:12:37 AM

Item ID: D3800-3-100

Accept

N9000040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Hook And Loop Strip (1" Hard)

Start Date: 8/28/14 Start Qty: 200.00

200

Cust Item ID:

Required Date: 8/28/14 Req'd Qty: 200.00

200

Customer:

Reference:

Run Start

NR1

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC6- Inspect dimensions to drawing

0.00

120

QC

Memo

0.00

Quality Control

150

DAS
38
9-89

14-9-8

130

Identify as per dwg & Stock Location

0.00

130

Packaging

Memo

0.00

Packaging

150x

14-9-9.80

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ 14-09-10

mf
14-9-9

Picklist Print

August-28-14 10:12:42 AM

Page 1

Work Order ID: 123880

123880

Parent Item: D3800-3-100

D3800-3-100

Parent Item Name: Hook And Loop Strip (1" Hard)

Start Date: 8/28/14

Required Date: 8/28/14

Start Qty: 200.00

Required Qty: 200.00

Comments: IPP Rev:A 08-10-21 revB as per dwg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
9776K93		Purchased	No			100	f	0.0000	1	200			

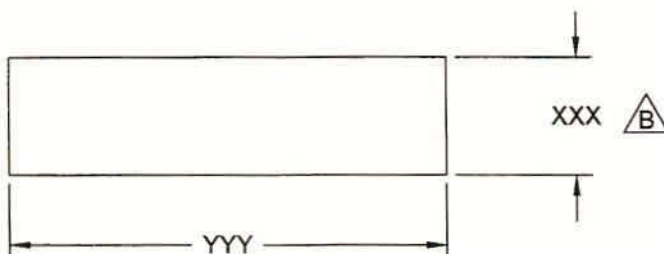
9776K93

Flame retardent nylon Hook & Loop

**

8/29/14 (100)

SPECIFICATION CONTROL DRAWING



DESCRIPTION: HOOK AND LOOP STRIP WITH ADHESIVE BACK

SPECIFICATION: D3800-1-XXX-YYY LOOP STRIP (ie. SOFT VELCRO STRIP) B
 D3800-3-XXX-YYY HOOK STRIP (ie. HARD VELCRO STRIP) B

WHERE 'XXX' IS WIDTH IN HUNDREDTHS OF AN INCH
 AND 'YYY' IS LENGTH IN TENTHS OF AN INCH

EG. 1" WIDE BY 2.5" LONG LOOP STRIP = D3800-1-100-025
 2" WIDE BY 10.0" LONG HOOK STRIP = D3800-3-200-100

PART NUMBER	WIDTH	PURCHASE	
D3800-1-100-YYY LOOP STRIP	1.0	McMASTER CARR P/N: 9776K122, 9776K126, 9776K18, 9776K28, 9776K131, 9776K38	B
D3800-3-100-YYY HOOK STRIP	1.0	McMASTER CARR P/N: 9776K97, 9776K113, 9776K13, 9776K23, 9776K117, 9776K33	B
D3800-1-100-YYY & D3800-3-100-YYY (PURCHASED AS COMBINATION PACK)	1.0	McMASTER CARR P/N: 9776K72, 9776K76, 9776K79, 9776K84, 9776K88, 9776K93	B
D3800-1-200-YYY LOOP STRIP	2.0	McMASTER CARR P/N: 9776K123, 9776K127, 9776K19, 9776K29, 9776K132, 9776K39	
D3800-3-200-YYY HOOK STRIP	2.0	McMASTER CARR P/N: 9776K98, 9776K114, 9776K14, 9776K24, 9776K118, 9776K34	
D3800-1-200-YYY & D3800-3-200-YYY (PURCHASED AS COMBINATION PACK)	2.0	McMASTER CARR P/N: 9776K73, 9776K77, 9776K81, 9776K85, 9776K89, 9776K94	

NOTES:

- 1) MATERIAL: WOVEN NYLON HOOK AND LOOP WITH ADHESIVE BACK
 BEIGE COLOR
 ACCEPTABLE SUPPLIERS PER ABOVE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

RELEASED

SHOP COPY
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 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 125880 MJS
 14-08-28

B	ADD 1" WIDTH OPTION, "XXX-YYY" WAS "XXX", ADD ADDITIONAL McMASTER PART NUMBERS	CP	08.09.09
A	NEW ISSUE	CP	08.06.18
REV.	DESCRIPTION	BY	DATE
DESIGN	GP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	GP		
CHECKED	PH	DRAWING NO.	REV. B
MFG. APPR.	E	D3800	SHEET 1 OF 1
APPROVED	MD	TITLE	SCALE
DE APPR.	-4-	HOOK AND LOOP STRIP	NTS
DATE	08.09.09	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO25667

Purchase Order Date 9/8/2014

PO Print Date 9/8/2014

Page Number 1 of 2

Order From :

VU-MCM001

MCMaster-CARR SUPPLY CO,
P.O. BOX 7690
CHICAGO, IL 60680-7690
US

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 330 995 5500

Ship To Contact

Ship To Phone

Ship Via: Purolator ground ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 10

Currency

USD

FOB

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	9776K93 AS PER DWG D3800 REV. B COMBINATION PACK B123880 B123879	Flame retardent nylon Hook & Loop	9/10/2014 Yes 9/10/2014		225.00 Each <i>12150</i>	\$1.63	\$365.70
Line Total:							\$365.70
2	90133A017 AS PER DWG D3645 REV. A B123144	WASHER	9/10/2014 Yes 9/10/2014		100.00 Each	\$0.09	\$8.72
Line Total:							\$8.72

Note:

9/8/2014



200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO25667

Page 1 of 1

Order Placed By
Chantal Lavoie

09/08/2014

McMaster-Carr Number
8619126-02

Line	Product	Ordered	Shipped		LNS	A81
1	9776K93 Flame-Retardant Hook and Loop, 1" W X 75' L, Adhesive Back, Beige, Lengths of 75 Your Part Number: D3800 REV. B	3 Lengths	2	1 - 459 - 09 43 - 84 K93	2 LG	1
2	90133A017 Neoprene Rubber Washer, No. 10 Screw Size, 1/2" OD, .093" Thick, Packs of 100 Your Part Number: D3645 REV. A	1 Pack	1	2 - 621		2

Shipped separately from our Chicago warehouse on 09/08

1	9776K93 Flame-Retardant Hook and Loop, 1" W X 75' L, Adhesive Back, Beige	3 Lengths	1			
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Dart Aerospace Ltd

EXP



4 lbs
2 lines

Me
12x12x12

FW1WBP11
09/08/2014
12:56/13:17
311
Cycle 45

